

Structural data for German die casting industry

290 firms (techn. units)

approx. 17,000 employees

Total turnover in 2008
€ 2.5 bn

Production of die castings Jan. - Oct. 2009 in the Federal Republic of Germany - in tons
(percentage changes over previous year)

Aluminium	235,400	(- 36.6 %)
Magnesium	17,500	(- 36.2 %)
Zinc	41,000	(- 28.0 %)
Total	293,900	(- 35.5 %)

= 51.9 % of total non-ferrous casting production (566,267 t)

Chart 1

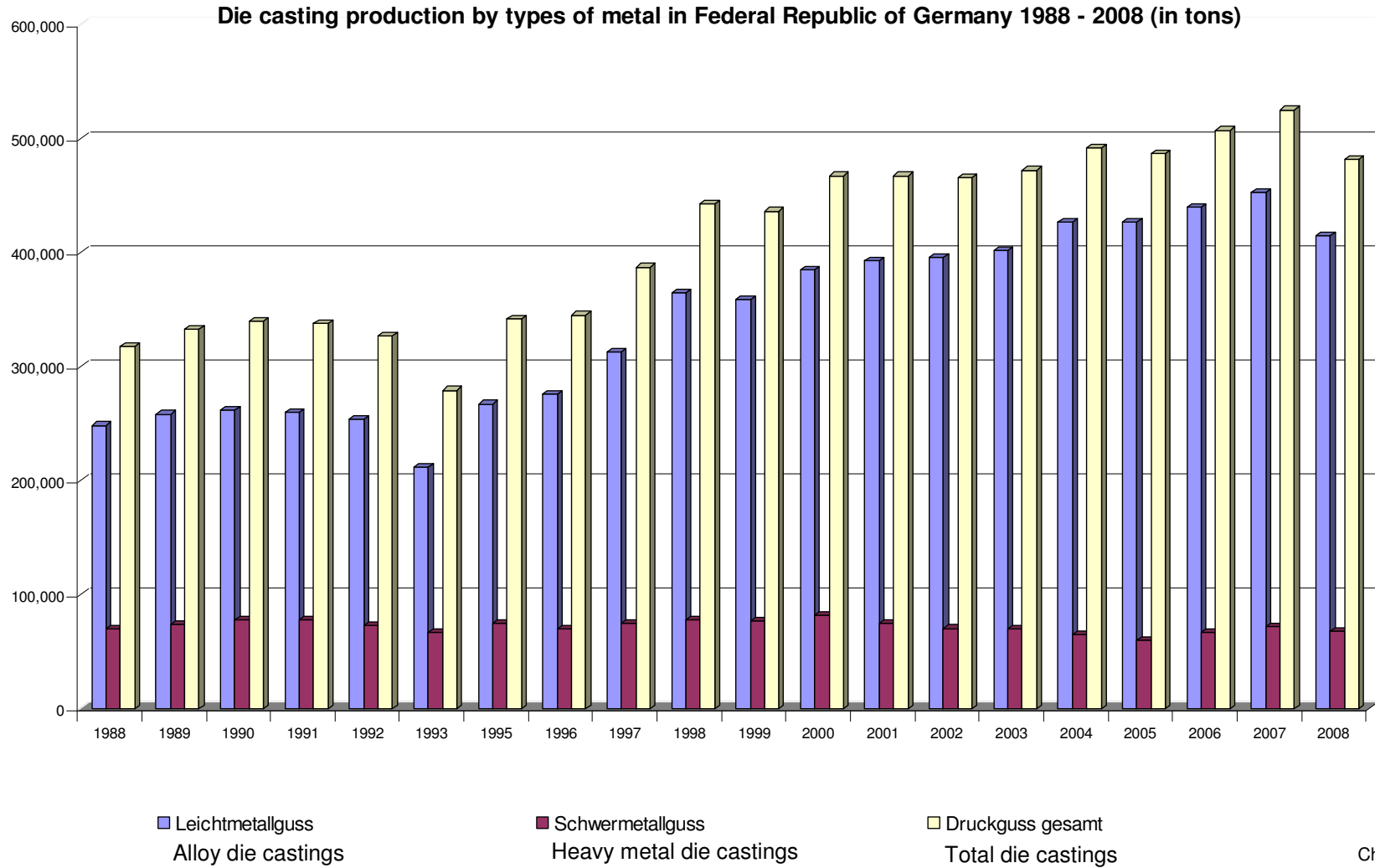


Chart 2

Sales of alloy die castings (aluminium and magnesium) by customer groups
in the Federal Republic of Germany - 1993 - 2008 (in t)

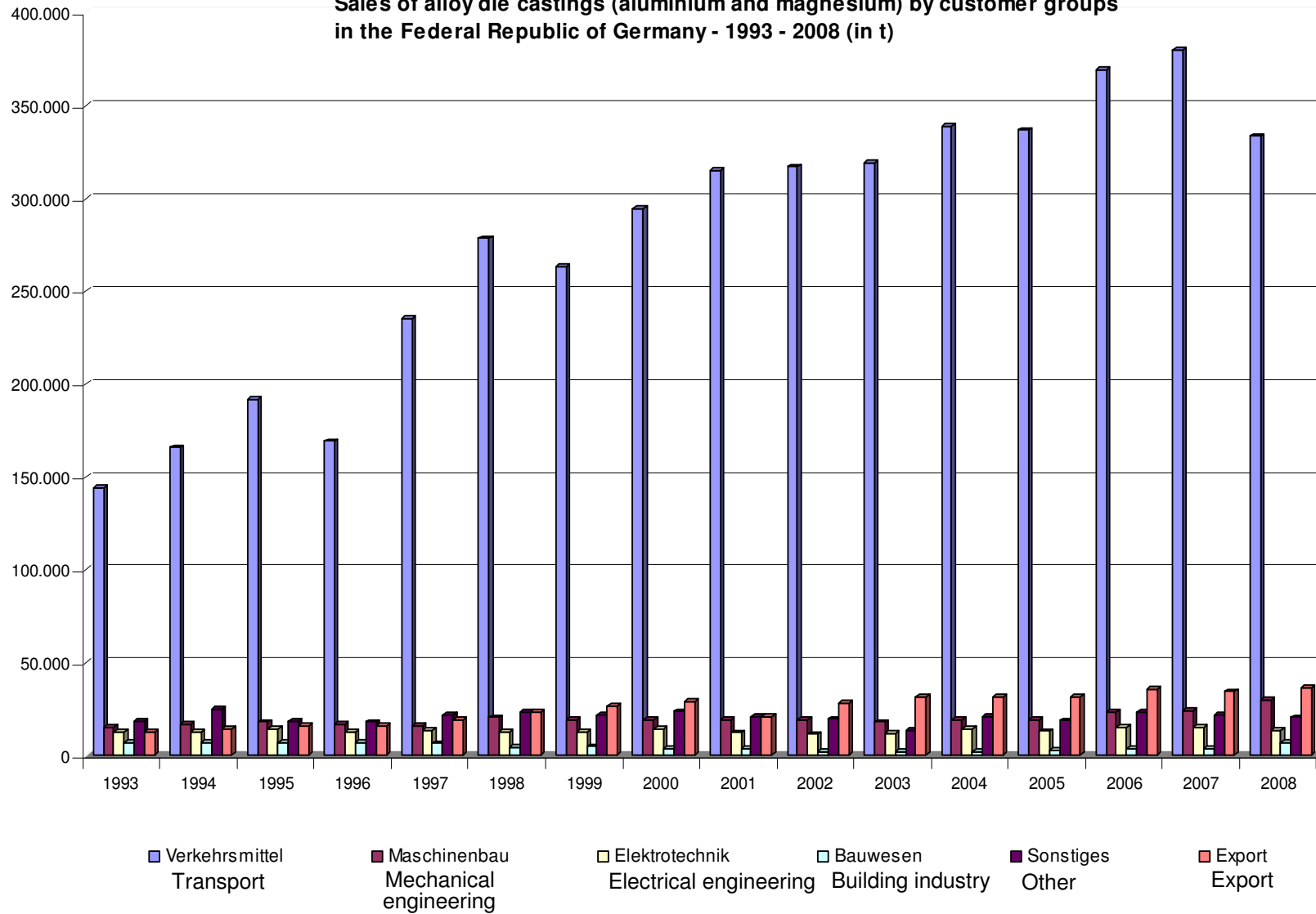


Chart 3

Sales of zinc die castings by customer groups
in the Federal Republic of Germany - 1993 - 2008 (in t)

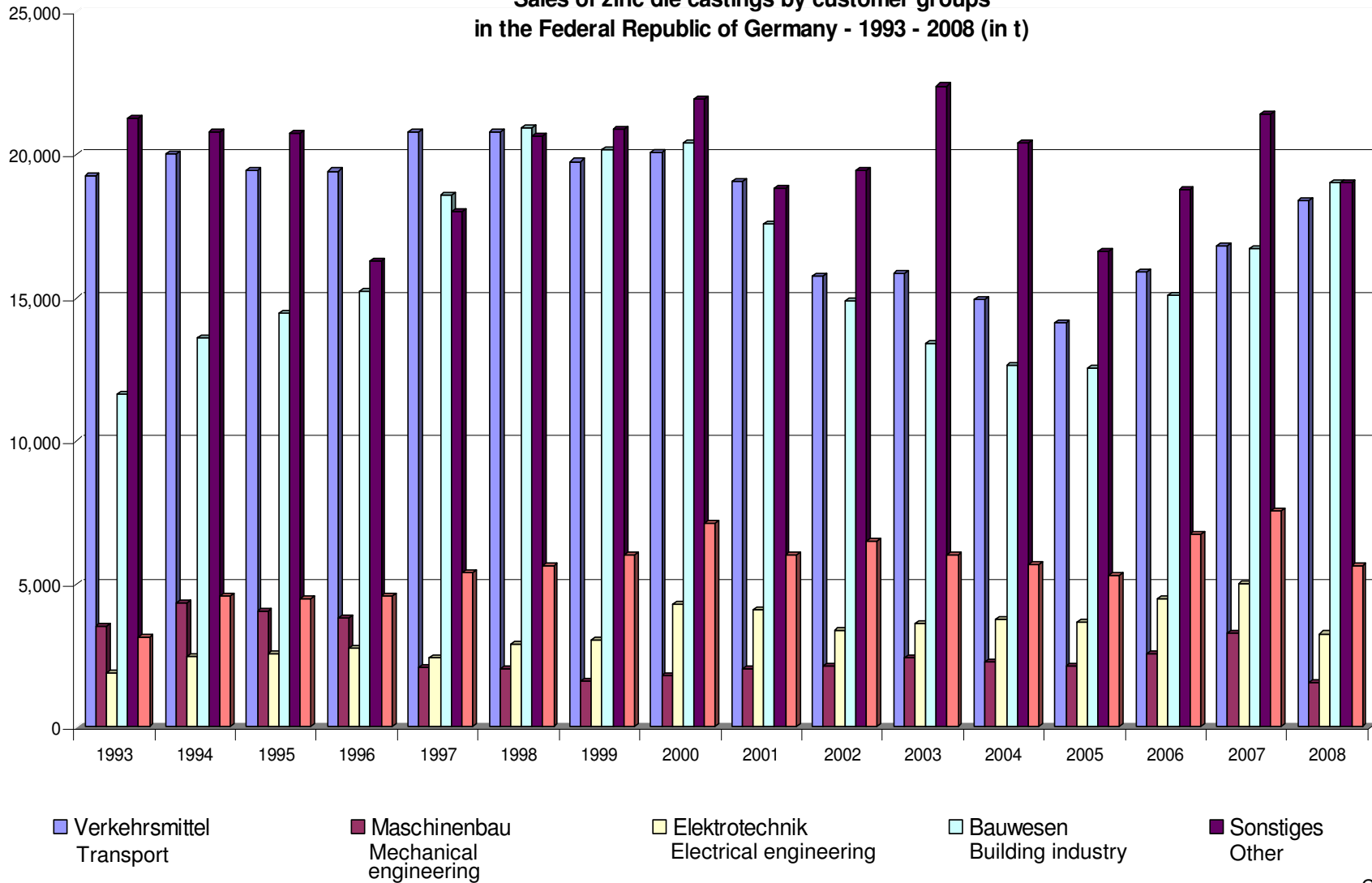


Chart 4

Sales of alloy die castings by customer groups in the Federal Republic of Germany in 2008 - in per cent

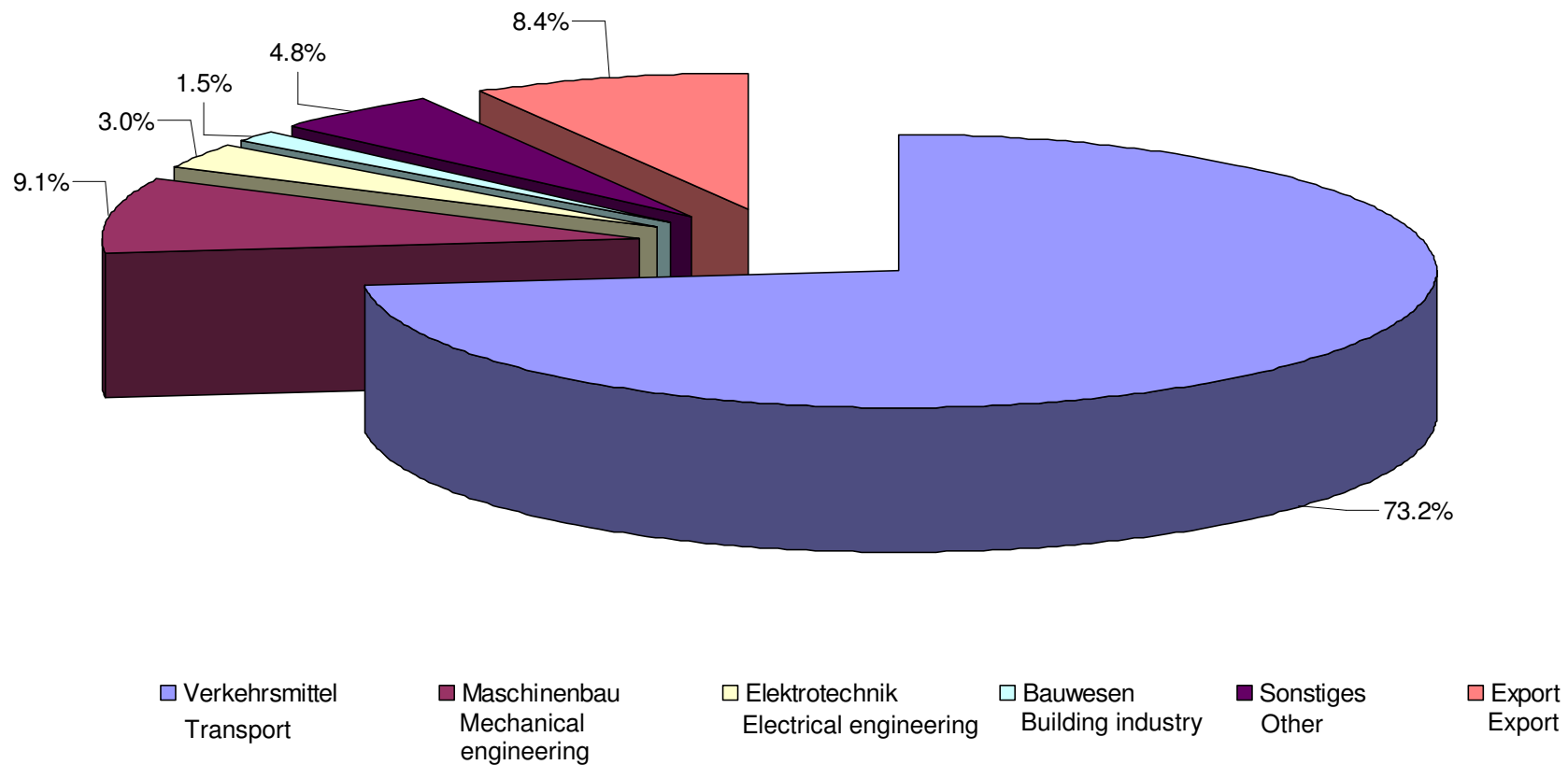


Chart 5

Sales of zinc die castings by customer groups in the Federal Republic of Germany in 2008

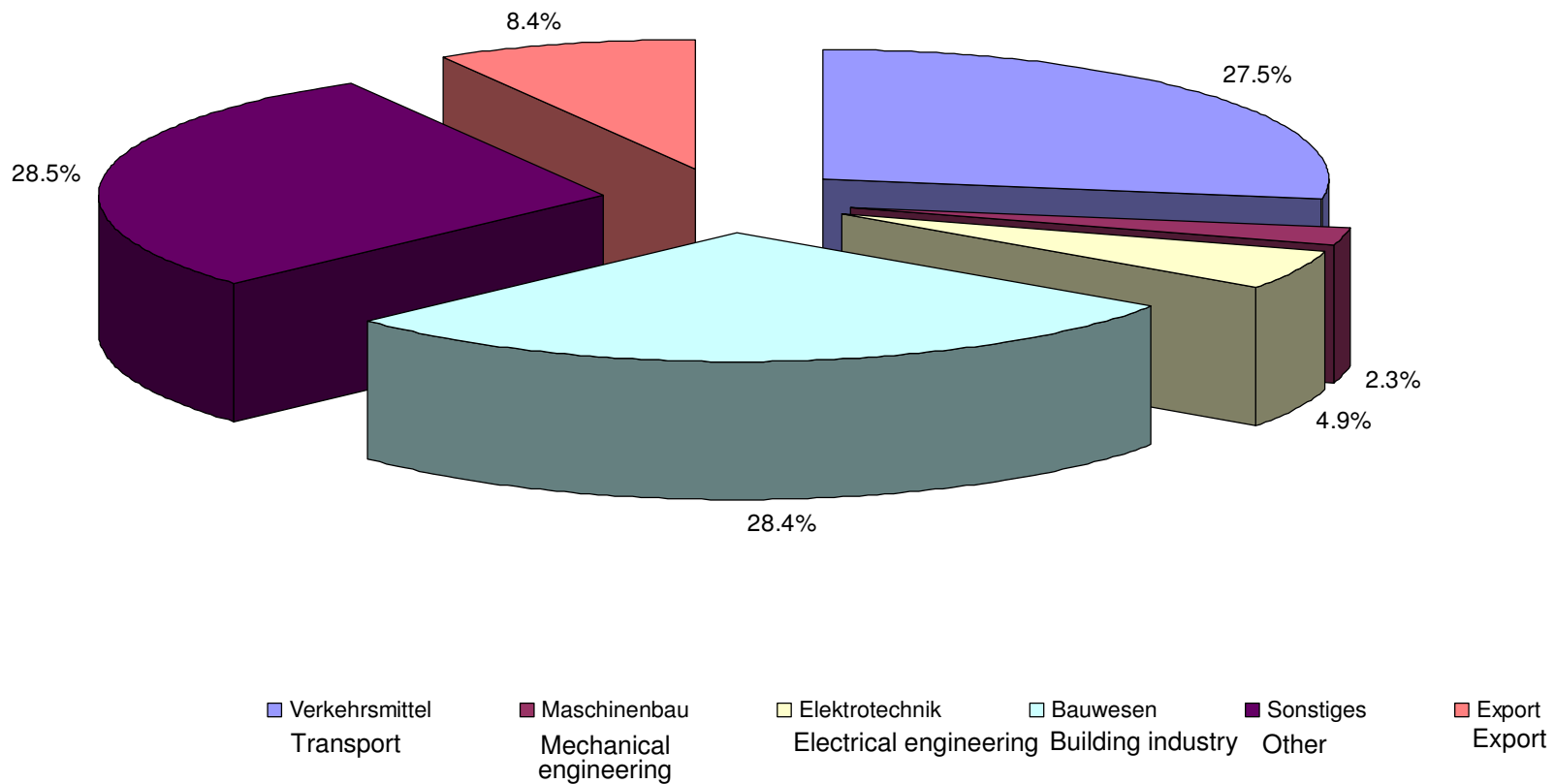


Chart 6