

### Sand Casting Capabilities



	Molding line type	Molding line Brand	Production site (city, Country)	Year of first installatio	Process type	Box dimensions (in mm)				Molds/h our	Process
						a	b	h1	h2		
1	Horizontal	SINTO-FBO3	JAPAN	2012	Automatic	600	500	250	250	200	Green Sand
2	Horizontal	SINTO-FBO3	JAPAN	2000	Automatic	600	500	250	250	120	Green Sand
3	Horizontal	FTL	ENGLAND	2013	Semi-Automatic	1100	1100	450	450	8	Resin Sand

	Melting Furnaces	Production site (city, Country)	Kg/hour
1	Electric	inductoherm,TR	3000
2	Electric	inductoherm,TR	2000
3	Electric	eges,TR	500

	Raw material capabilities
1	Grey cast iron
2	Ductile cast iron
3	Steel Alloy
4	Stainles Steel
5	Copper Base Alloys
6	SiMo
7	ADI

### Investment (Precision) Casting



Max. Capacity = 1.000 tonnes/Annual

	Melting Furnaces	Productio n site	Kg/hour
1	Electric	eges,TR	300
2	Electric	eges,TR	300
3	Electric	eges,TR	300

	Raw material capabilities
1	Steel Alloy
2	Stainles Steel
3	Copper Base Alloys
4	Aluminum Base Alloys
5	Cobalt Base Alloys
6	Nickel Base Alloys
7	Supper Alloys