

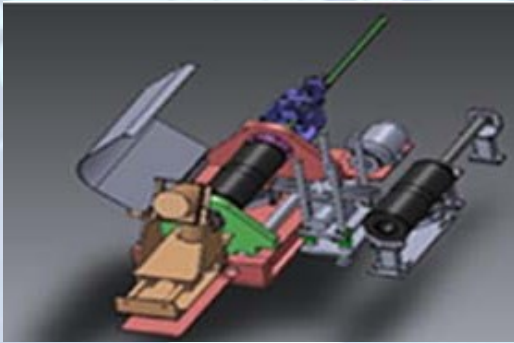


Centrifugal Casting Machine Company, Inc.

The world leader in centrifugal casting and permanent mold technology

Model X1 Series Machine

For automatic production of cylinder liners



- Consistency of Process and Production.
- One Man Operation.
- Type A graphite at 1.5 mm and Spiny Lock achievable.
- Quick setup time and mold changeover time. The Customer can change production from one part to another in 20 minutes.
- Productivity for the price.
- Full process control with programmable parameters.
- Maintaining quality of microstructure.
- Ease of Maintenance.

Model X1		
Dimension	Minimum	Maximum
Casting Outside Diameter (All Configurations)	2.5" (65mm)	12" (300 mm)
Casting Length – X1-6-14-WC	6" (150 mm)	14" (350 mm)
Casting Length – X1-14-22-WC	14" (350 mm)	22" (550 mm)
Casting Length – X1-22-30-WC	22" (550 mm)	30" (750 mm)

Estimated production rates for Sleeves/Liners with out collars/flange: 12-20 castings per hour.

Estimated production rate for Sleeves/Liners with collars/flange: 14-18 castings per hour.

Production rates vary depending on casting wall thickness and cooling rate.

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